**Hot Tap sizes for Danfoss valves**

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| --- | --- |
| VALVE SIZE  | HOLE SAW DIAMETER  |
| DN20 | 15/pilot drill |
| DN25 | 19 |
| DN32 | 24 |
| DN40 | 32 |
| DN50 | 40 |
| DN65 | 48 |
| DN80 | 65 |
| DN100 | 79 |